



GUIDE TO TRANSFERRING THE CE MARK



Transfer procedure of the CE mark

Why do I need a CE mark?

From 1st July 2013, any manufacturer placing construction products on the market must affix a CE mark. The product must also be accompanied with a Declaration of Performance (DoP) under European Regulation 305/2011 (Construction Products Regulation, or CPR). The harmonized standard for welding consumables under the aforementioned Regulation is EN 13479:2017. The standard specifies the general conditions of supply for filler metals and fluxes used in the fusion welding of metallic materials. It allows the manufacturer to affix the CE mark on any products placed on the market while respecting the requirements contained therein.

The CE mark allows you to:

- Ensure that the product performance matches that declared and that it was obtained by applying the applicable European harmonized technical specification
- Market the product in any country in the European Single Market using the same documentation
- Compare the various products on the market based on the same technical approach

DoP (Declaration of Performance)

The DoP is the most important document required to validate the CE mark since it contains complete information on the manufacturer, the product and its performance.

- It must be drawn up according to the model contained in the Commission Delegated Regulation (EU) No 574/2014 of 21 February 2014
- It must be provided in the language or languages required by the Member State where the product is made available
- It must only report features that need to be declared: the chemical composition percentage by mass/mass of the elements (see Annex ZA of the standard)
- It must be provided on paper or electronically for each product or group of products
- Should it be decided to publish it on a website, it must be made available in accordance with the conditions prescribed by the Commission Delegated Regulation (EU) No 574/2014 of 30 October 2013

The CE mark

The CE marking is merely a summary of the information contained in the declaration of performance (DoP).

- It shall be affixed visibly, legibly and indelibly to the construction product or to a label attached to it. Where this is not possible or not warranted on account of the nature of the product, it shall be affixed to the packaging or to the accompanying documents;
- It must be developed according to European Regulation 305/2011;
- It may be followed by a pictogram or any other mark notably indicating a special risk or use.

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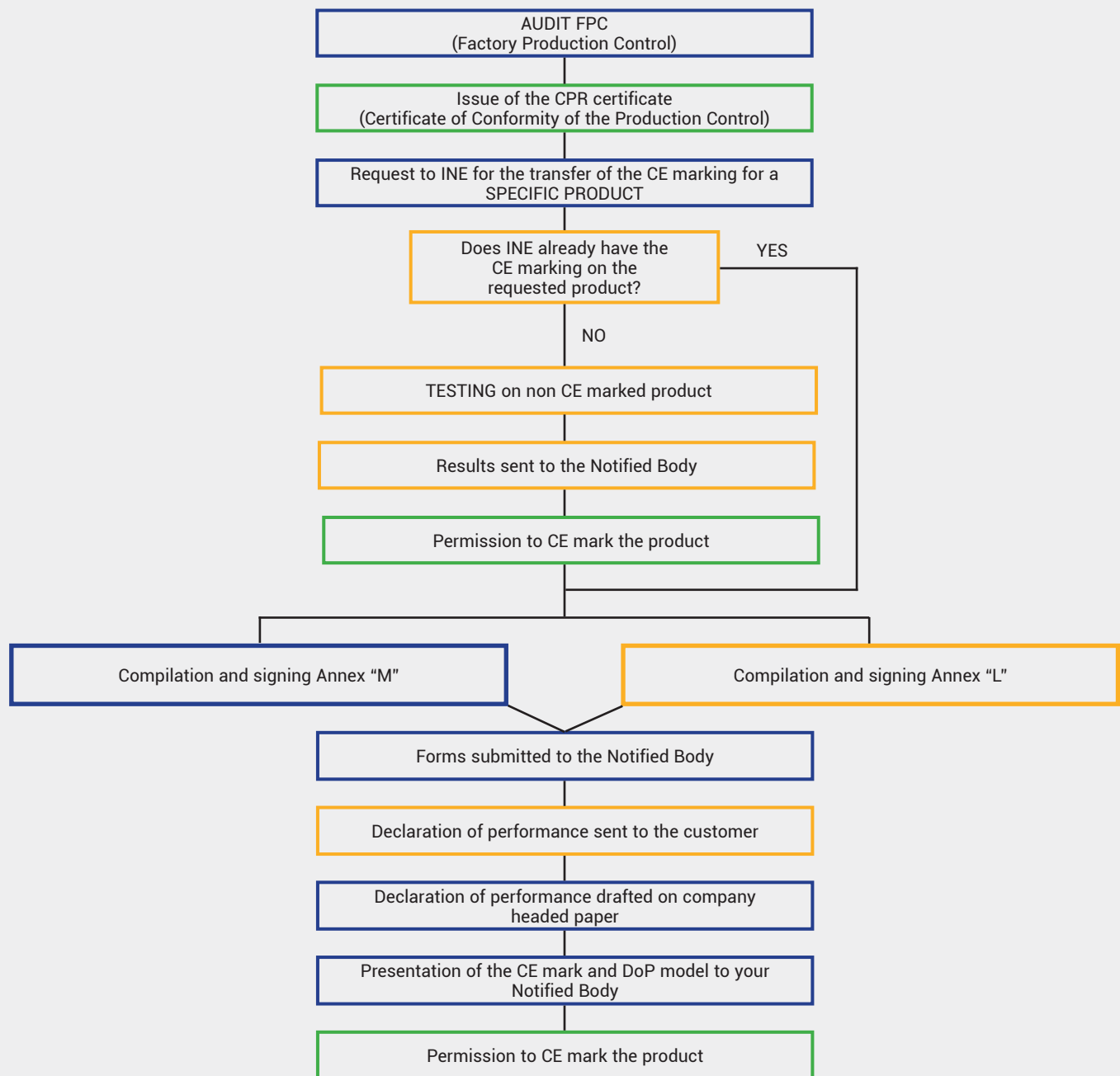
1. The customer performs the "FPC AUDIT" (Factory Production Control) in the presence of an Accredited Notified Body¹.
2. Upon successful completion of the Audit, the Accredited Notified Body will issue the Certificate of Conformity of the Factory Production Control (CPR) in accordance with EN 13479.
3. The customer then submits a request to INE for the transfer of the CE mark, specifying the brand name of the products and the correspondence with the brand name of the INE product. (For example: brand name of the INE product: INEFIL NIMOCR - brand name of the customer's product: XYZ)
4. If INE does not have the CE mark on the requested product, it must start the product test process. This will be submitted to its Accredited Notified Body before awaiting confirmation.
- 5a. INE fills out Annex "L" of the EN 14532-1 standard (Transfer of Qualification - Application) and signs it
- 5b. The customer fills out Annex "M" EN 14532-1 (Transfer of Qualification - Declaration of Identity) and signs it.
- 5c. The customer submits both signed forms to their Notified Body.
6. The Accredited Notified Body gives its consent to the CE marking of the product.
7. INE sends the product performance declarations, which the customer must then put on his own headed paper.
8. The customer will then submit its CE marking model and DoP to the chosen Notified Body.

¹ This procedure involves an annual start-up and revision cost, which varies according to the organization.

LEGEND



Activities carried out by INE Activities carried out by Customer Activities carried out by Notified Body



USEFUL LINKS

CPR – Construction Products Regulation: <https://ec.europa.eu/growth/sectors/construction/product-regulation/>

Notifies Bodies:

https://ec.europa.eu/growth/tools-databases/nando/index.cfm?fuseaction=directive.notifiedbody&dir_id=33

COMMISSION DELEGATED REGULATION (EU) No 157/2014 of 30 October 2013 on the conditions for making a declaration of performance on construction products available on a website

<https://eur-lex.europa.eu/legal-content/EN/TXT/PDF/?uri=CELEX:32014R0157&from=IT>

CE Marking: <https://ec.europa.eu/growth/sectors/construction/product-regulation/faq/>

COMMISSION DELEGATED REGULATION (EU) No 574/2014 of 21 February 2014 amending Annex III to Regulation (EU) No 305/2011 of the European Parliament and of the Council on the model to be used for drawing up a declaration of performance on construction products: <https://eur-lex.europa.eu/legal-content/EN/TXT/PDF/?uri=CELEX:32014R0574&from=IT>

CE Marking Guide: https://ec.europa.eu/growth/content/ce-marking-construction-products-step-step-guide-now-available-all-eu-languages-0_en



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